

Date: Wednesday, 12/20/2006 12:00:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET		
Job Number	: 30003		Part Number	: D2581		
Estimate Number	: 10604		Drawing Number	: D2581 REV A1		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 12/20/2006 S.O. No. : N/A		Drawing Revision	: A1		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 1/10/2007 Qty: 52 Um: Each		
Previous Run	: 28915					
Written By	: <u>JK</u>					
Checked & Approved By	: <u>JK</u> 08/12/20					
Comment	: Est. D 01.07.17 Added info to step 2 SM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.0210 sf(s) 304/316 .125 Sheet (M304S0125) Batch: <u>m102817</u> <u>m 07/01/04</u> <u>52</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2581 Dwg Rev: <u>A1</u> <u>m 07/01/04</u> <u>52</u> Prog Rev: <u>A1</u>		
2-Deburr if necessary <u>S00 07/01/06</u> <u>52</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<u>m 07/01/04</u> <u>52</u>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<u>4 07/01/05</u> <u>52</u>		
Comment: SECOND CHECK		
5.0	BRAKE NC	NC BRAKE
<u>5 07/01/05</u> <u>52</u>		
Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake <u>SB 07/01/22</u> <u>52</u>		

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: D2581

PAR #: N/A

Fault Category: Prod/Fab. Ass' ^{Part Dim}

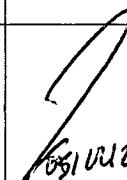
NCR: Yes

No

DQA: 

Date: 07.01.23

QA: N/C Closed:  Date: 07.01.23

NCR: 30003		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/01/19	5	2 piece were out of tolerance at the set-up operator error	 07/01/22 04/01/22	Scrap + destroy	SB 07/01/19	 07/01/22	 07/01/22	 07/01/22

NOTE: Date & initial all entries

Date: Wednesday, 12/20/2006 12:00:57 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 30003

Part Number: D2581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/07/01/22 50

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 51

11/07/01/22 50

11/07/01/22

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11/07/01/22 50

Job Completion



11/07/01/22 50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

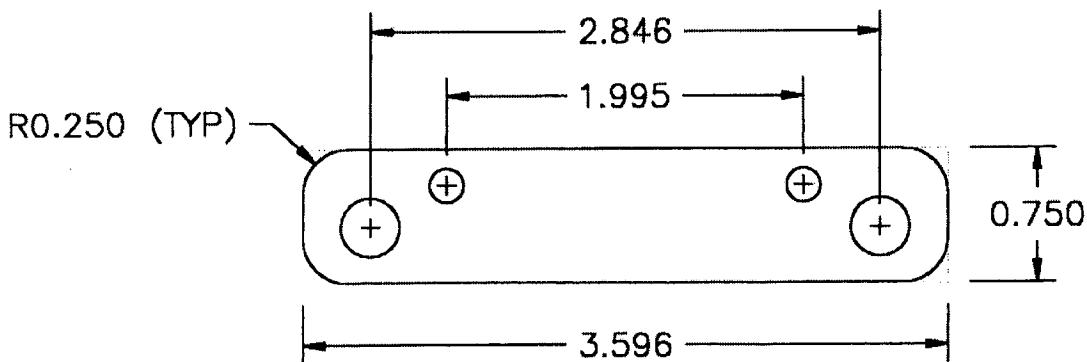
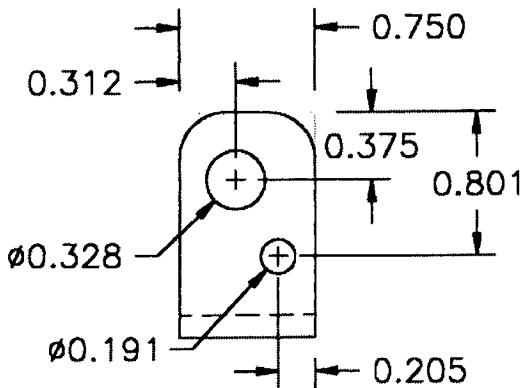
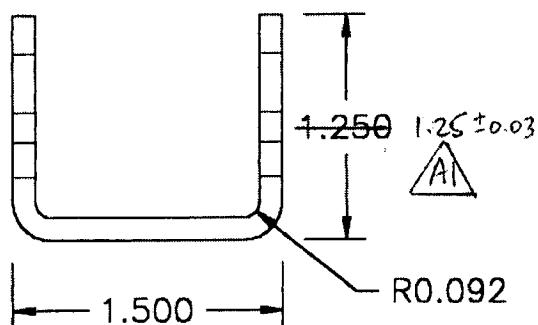
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DARTCOPY
SENT

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bu</i>	APPROVED <i>M M</i>	DRAWING NO. D2581
DATE 96.06.27		TITLE MOUNTING BRACKET

REV. A
SHEET 1 OF 1
SCALE
1:1RELEASED
96/07/23 BWA1 ~~4P~~ 04.05.14 CHANGE TOLERANCE ON 1.25 DIMENSION

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30003*

DART AEROSPACE LTD

Work Order: 30003

Description: Mounting Bracket

Part Number: D2581

Inspection Dwg: D2581 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article **Prototype**

Measured by

Mr. M.

Audited by:

三

Prototype Approval:

Nina

Date _____

07 01 04

Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	